

Page 1 of 36
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 27.02.2024 / 0002
Replacing version dated / version: 14.04.2023 / 0001
Valid from: 27.02.2024
PDF print date: 27.02.2024
2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

Adhesive

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

Hazard class	Hazard category	Hazard statement
Acute Tox.	4	H332-Harmful if inhaled.
Eye Irrit.	2	H319-Causes serious eye irritation.
STOT SE	3	H335-May cause respiratory irritation.
Skin Irrit.	2	H315-Causes skin irritation.
Resp. Sens.	1	H334-May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin Sens.	1	H317-May cause an allergic skin reaction.
Carc.	2	H351-Suspected of causing cancer.
STOT RE	2	H373-May cause damage to organs through prolonged or repeated exposure by inhalation (respiratory system).

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)



Danger

H332-Harmful if inhaled. H319-Causes serious eye irritation. H335-May cause respiratory irritation. H315-Causes skin irritation. H334-May cause allergy or asthma symptoms or breathing difficulties if inhaled. H317-May cause an allergic skin reaction. H351-Suspected of causing cancer. H373-May cause damage to organs through prolonged or repeated exposure by inhalation (respiratory system).

P201-Obtain special instructions before use. P260-Do not breathe vapours or spray. P280-Wear protective gloves / protective clothing / eye protection / face protection. P284-Wear respiratory protection.
 P304+P340-IF INHALED: Remove person to fresh air and keep comfortable for breathing. P312-Call a POISON CENTRE / doctor if you feel unwell.

EUH204-Contains isocyanates. May produce an allergic reaction.

As from 24 August 2023 adequate training is required before industrial or professional use.
 Diphenylmethanediisocyanate, isomers and homologues
 4,4'-methylenediphenyl diisocyanate
 Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate
 Methylenediphenyl diisocyanate, modified

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).
 The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

3.1 Substances

n.a.

3.2 Mixtures

Diphenylmethanediisocyanate, isomers and homologues	
Registration number (REACH)	---
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	---
CAS	9016-87-9
content %	10-<20
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (respiratory system) (as inhalation)

GB

Page 3 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Specific Concentration Limits and ATE	Skin Irrit. 2, H315: >=5 % Eye Irrit. 2, H319: >=5 % Resp. Sens. 1, H334: >=0,1 % STOT SE 3, H335: >=5 % ATE (as inhalation, Dusts or mist): 1,5 mg/l/4h ATE (as inhalation, Vapours): 11 mg/l/4h
----------------------------------------------	------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

4,4'-methylenediphenyl diisocyanate	
Registration number (REACH)	01-2119457014-47-XXXX
Index	615-005-00-9
EINECS, ELINCS, NLP, REACH-IT List-No.	202-966-0
CAS	101-68-8
content %	10-<20
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (respiratory system) (as inhalation)
Specific Concentration Limits and ATE	Skin Irrit. 2, H315: >=5 % Eye Irrit. 2, H319: >=5 % Resp. Sens. 1, H334: >=0,1 % STOT SE 3, H335: >=5 % ATE (as inhalation, Dusts or mist): 1,5 mg/l/4h ATE (as inhalation, Vapours): 11 mg/l/4h

Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate	
Registration number (REACH)	01-2119457015-45-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	905-806-4
CAS	---
content %	1-<10
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Resp. Sens. 1, H334 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (respiratory system) (as inhalation)
Specific Concentration Limits and ATE	Skin Irrit. 2, H315: >=5 % Eye Irrit. 2, H319: >=5 % Resp. Sens. 1, H334: >=0,1 % STOT SE 3, H335: >=5 % ATE (as inhalation, Dusts or mist): 1,5 mg/l/4h ATE (as inhalation, Vapours): 11 mg/l/4h

Methylenediphenyl diisocyanate, modified	
Registration number (REACH)	01-2119457013-49-XXXX
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	500-040-3
CAS	25686-28-6
content %	1-<10
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Resp. Sens. 1, H334 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (respiratory system) (as inhalation)

GB

Page 4 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Specific Concentration Limits and ATE

Skin Irrit. 2, H315: >=5 %
 Eye Irrit. 2, H319: >=5 %
 Resp. Sens. 1, H334: >=0,1 %
 STOT SE 3, H335: >=5 %
 ATE (as inhalation, Dusts or mist): 1,5 mg/l/4h
 ATE (as inhalation, Vapours): 11 mg/l/4h

Impurities, test data and additional information may have been taken into account in classifying and labelling the product.
 For the text of the H-phrases and classification codes (GHS/CLP), see Section 16.
 The substances named in this section are given with their actual, appropriate classification!
 For substances that are listed in appendix VI, table 3.1 of the regulation (EC) no. 1272/2008 (CLP regulation) this means that all notes that may be given here for the named classification have been taken into account.
 The addition of the highest concentrations listed here can result in a classification. Only when this classification is listed in Section 2 does it apply. In all other cases the total concentration is below the classification.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
 Never pour anything into the mouth of an unconscious person!

Inhalation

Remove person from danger area.
 Supply person with fresh air and consult doctor according to symptoms.
 If the person is unconscious, place in a stable side position and consult a doctor.
 Respiratory arrest - Artificial respiration apparatus necessary.

Skin contact

Wipe off residual product carefully with a soft, dry cloth.
 Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.
 Dab away with polyethylene glycol 400

Eye contact

Remove contact lenses.
 Wash thoroughly for several minutes using copious water - call doctor immediately, have Data Sheet available.

Ingestion

Rinse the mouth thoroughly with water.
 Do not induce vomiting - give copious water to drink. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.

The following may occur:

- Dermatitis (skin inflammation)
- Drying of the skin.
- Allergic contact eczema
- Discoloration of the skin
- Irritant to mucosa of the nose and throat
- Coughing
- Headaches
- Effect on the central nervous system
- Asthmatic symptoms
- In case of sensitivity, concentrations below the limit value may already result in asthmatic symptoms.
- Respiratory distress
- In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

In case of irritation of the lungs, perform first-aid with controlled-dosage aerosol dexamethasone.
 Pulmonary oedema prophylaxis

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

- CO2
- Extinction powder
- Water jet spray

Page 5 of 36
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 27.02.2024 / 0002
Replacing version dated / version: 14.04.2023 / 0001
Valid from: 27.02.2024
PDF print date: 27.02.2024
2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Foam

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon

Oxides of nitrogen

Isocyanates

Hydrocyanic acid (hydrogen cyanide)

Toxic gases

Danger of bursting (explosion) when heated

5.3 Advice for firefighters

For personal protective equipment see Section 8.

In case of fire and/or explosion do not breathe fumes.

Protective respirator with independent air supply.

According to size of fire

Full protection, if necessary.

Cool container at risk with water.

Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.

Ensure sufficient ventilation, remove sources of ignition.

Avoid dust formation with solid or powder products.

Leave the danger zone if possible, use existing emergency plans if necessary.

Keep unprotected persons away.

Avoid inhalation, and contact with eyes or skin.

If applicable, caution - risk of slipping.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.

Resolve leaks if this possible without risk.

Prevent surface and ground-water infiltration, as well as ground penetration.

Prevent from entering drainage system.

If accidental entry into drainage system occurs, inform responsible authorities.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent, sand, diatomaceous earth, sawdust) and dispose of according to Section 13.

Allow to stand for a few days in an unclosed container until reaction no longer occurs.

Keep moist.

Do not close packing drum.

CO₂ formation in closed tanks causes pressure to rise.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.

Avoid inhalation of the vapours.

If applicable, suction measures at the workstation or on the processing machine necessary.

Avoid contact with eyes or skin.

No contact with products of this type in case of allergies, asthma and chronic respiratory tract disorders.

Exposed employees should have regular medical check-ups.

Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.

Observe directions on label and instructions for use.

GB

Page 6 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Use working methods according to operating instructions.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of access to unauthorised individuals.

Not to be stored in gangways or stair wells.

Store product closed and only in original packing.

Keep protected from direct sunlight and temperatures over 50°C.

Store at room temperature.

Store in a dry place.

7.3 Specific end use(s)

No information available at present.

Observe the instructions for good working practice and the recommendations for risk assessment.

Consult hazardous substance information systems, e.g. from the professional associations, the chemical industry or different industries, depending on the application (building materials, wood, chemistry, laboratory, leather, metal).

Observe special requirements for isocyanates, also within the framework of the risk assessment and definition of protective measures.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Chemical Name	Diphenylmethanediisocyanate, isomeres and homologues		
WEL-TWA:	0,02 mg/m3 (Isocyanates, all (as -NCO))	WEL-STEL:	0,07 mg/m3 (Isocyanates, all (as -NCO))
Monitoring procedures:	---		
BMGV:	1 µmol isocyanate-derived diamine/mol creatinine in urine (At the end of the period of exposure)	Other information:	Sen (Isocyanates, all)
Chemical Name	4,4'-methylenediphenyl diisocyanate		
WEL-TWA:	0,02 mg/m3 (Isocyanates, all (as -NCO))	WEL-STEL:	0,07 mg/m3 (Isocyanates, all (as -NCO))
Monitoring procedures:	ISO 16702 (Workplace air quality – determination of total isocyanate groups in air using 2-(1-methoxyphenyl)piperazine and liquid chromatography) - 2007 MDHS 25/4 (Organic isocyanates in air – Laboratory method using sampling either onto 2-(1-methoxyphenyl)piperazine coated glass fibre filters followed by solvent desorption or into impingers and analysis using high performance liquid chromatography) - 2015 - - EU project BC/GEN/ENTR/000/2002-16 card 7-4 (2004) - NIOSH 5521 (ISOCYANATES, MONOMERIC) - 1994 - NIOSH 5522 (ISOCYANATES) - 1998 - NIOSH 5525 (ISOCYANATES, TOTAL (MAP)) - 2003 - OSHA 18 (Diisocyanates 2,4-TDI and MDI) - 1980 - OSHA 47 (Methylene Bisphenyl Isocyanate (MDI)) - 1984		
BMGV:	1 µmol isocyanate-derived diamine/mol creatinine in urine (At the end of the period of exposure)	Other information:	Sen (Isocyanates, all)
Chemical Name	Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate		
WEL-TWA:	0,02 mg/m3 (Isocyanates, all (as -NCO))	WEL-STEL:	0,07 mg/m3 (Isocyanates, all (as -NCO))
Monitoring procedures:	---		
BMGV:	1 µmol isocyanate-derived diamine/mol creatinine in urine (At the end of the period of exposure)	Other information:	Sen (Isocyanates, all)
Chemical Name	Methylenediphenyl diisocyanate, modified		
WEL-TWA:	0,02 mg/m3 (Isocyanates, all (as -NCO))	WEL-STEL:	0,07 mg/m3 (Isocyanates, all (as -NCO))
Monitoring procedures:	ISO 16702 (Workplace air quality – determination of total isocyanate groups in air using 2-(1-methoxyphenyl)piperazine and liquid chromatography) - 2007 MDHS 25/4 (Organic isocyanates in air – Laboratory method using sampling either onto 2-(1-methoxyphenyl)piperazine coated glass fibre filters followed by solvent desorption or into impingers and analysis using high performance liquid chromatography) - 2015		
BMGV:	1 µmol isocyanate-derived diamine/mol creatinine in urine (At the end of the period of exposure)	Other information:	---
Chemical Name	Talc		
WEL-TWA:	1 mg/m3 (res. dust)	WEL-STEL:	---
Monitoring procedures:	---		

Page 7 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 27.02.2024 / 0002

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 27.02.2024

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

BMGV: ---	Other information: ---
-----------	------------------------

Chemical Name		Silicon dioxide	
WEL-TWA: 6 mg/m ³ (total inh. dust), 2,4 mg/m ³ (resp. dust)	WEL-STEL: ---		
Monitoring procedures: ---			
BMGV: ---	Other information: ---		

Diphenylmethanediisocyanate, isomeres and homologues						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	3,7	µg/l	
	Environment - marine		PNEC	0,37	µg/l	
	Environment - sediment, freshwater		PNEC	11,7	mg/kg	
	Environment - sediment, marine		PNEC	1,17	mg/kg	
	Environment - soil		PNEC	2,33	mg/kg	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	0,1	mg/m ³	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	0,05	mg/m ³	

4,4'-methylenediphenyl diisocyanate						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	3,7	µg/l	
	Environment - marine		PNEC	0,37	µg/l	
	Environment - sewage treatment plant		PNEC	1	mg/l	
	Environment - soil		PNEC	2,33	mg/kg dw	
	Environment - sporadic (intermittent) release		PNEC	37	µg/l	
	Environment - sediment, freshwater		PNEC	11,7	mg/kg dry weight	
	Environment - sediment, marine		PNEC	1,17	mg/kg dry weight	
Consumer	Human - oral	Short term, systemic effects	DNEL	20	mg/kg bw/day	
Consumer	Human - dermal	Short term, local effects	DNEL	17,2	mg/cm ²	
Consumer	Human - dermal	Short term, systemic effects	DNEL	25	mg/kg bw/day	
Consumer	Human - inhalation	Short term, local effects	DNEL	0,05	mg/m ³	
Consumer	Human - inhalation	Short term, systemic effects	DNEL	0,05	mg/m ³	
Consumer	Human - inhalation	Long term, local effects	DNEL	0,025	mg/m ³	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	0,025	mg/m ³	
Workers / employees	Human - dermal	Short term, local effects	DNEL	28,7	mg/cm ²	
Workers / employees	Human - dermal	Short term, systemic effects	DNEL	50	mg/kg bw/day	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	0,1	mg/m ³	
Workers / employees	Human - inhalation	Short term, systemic effects	DNEL	0,1	mg/m ³	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	0,05	mg/m ³	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	0,05	mg/m ³	

Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate

Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	37	µg/l	
	Environment - marine		PNEC	0,37	µg/l	
	Environment - soil		PNEC	2,33	mg/kg	
	Environment - sewage treatment plant		PNEC	1	mg/l	
	Environment - water, sporadic (intermittent) release		PNEC	3,7	µg/l	
	Environment - sediment, freshwater		PNEC	11,7	mg/kg dry weight	
	Environment - sediment, marine		PNEC	1,17	mg/kg dry weight	
Consumer	Human - inhalation	Long term, local effects	DNEL	0,025	mg/m3	
Consumer	Human - inhalation	Short term, local effects	DNEL	0,05	mg/m3	
Workers / employees	Human - inhalation	Short term, local effects	DNEL	0,1	mg/m3	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	0,05	mg/m3	

(GB) - United Kingdom | WEL-TWA = Workplace Exposure Limit - Long-term exposure limit - 8-hour TWA (= time weighted average) reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:

(8) = Inhalable fraction (2004/37/EC, 2017/164/EU). (9) = Respirable fraction (2004/37/EC, 2017/164/EU). (11) = Inhalable fraction (2004/37/EC). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (2004/37/EC). |

| WEL-STEL = Workplace Exposure Limit - Short-term exposure limit - 15-minute reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:

(8) = Inhalable fraction (2004/37/EC, 2017/164/EU). (9) = Respirable fraction (2004/37/EC, 2017/164/EU). (10) = Short-term exposure limit value in relation to a reference period of 1 minute (2017/164/EU). |

| BMGV = Biological monitoring guidance value (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 98/24/EC or 2004/37/EC or SCOEL (Biological Limit Value - BLV, Recommendation from the Scientific Committee on Occupational Exposure Limits (SCOEL)) |

| Other information (EH40/2005 Workplace exposure limits (Fourth Edition 2020)): Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (2004/37/EC), (14) = The substance can cause sensitisation of the skin (2004/37/EC). |

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Chemical resistant protective gloves (EN ISO 374).

Page 9 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

If applicable
 Protective Neoprene® / polychloroprene gloves (EN ISO 374).
 Protective nitrile gloves (EN ISO 374).
 Protective Viton® / fluoroelastomer gloves (EN ISO 374).
 Minimum layer thickness in mm:
 >= 0,4
 Permeation time (penetration time) in minutes:
 >= 480
 The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.
 The recommended maximum wearing time is 50% of breakthrough time.
 Protective hand cream recommended.

Skin protection - Other:
 Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:
 Normally not necessary.
 If OES or MEL is exceeded.
 Filter A2 P2 (EN 14387), code colour brown, white
 Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:
 Not applicable

Additional information on hand protection - No tests have been performed.
 In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.
 Selection of materials derived from glove manufacturer's indications.
 Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.
 Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.
 In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.
 The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state:	Paste, liquid.
Colour:	Black
Odour:	Slightly
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	Combustible.
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	There is no information available on this parameter.
Auto-ignition temperature:	There is no information available on this parameter.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture reacts with water.
Kinematic viscosity:	60 Pas (Thixotrope, Dynamic viscosity)
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	1,28 g/cm3
Relative vapour density:	There is no information available on this parameter.
Particle characteristics:	Does not apply to liquids.

9.2 Other information

Explosives:	Product is not explosive.
Oxidising liquids:	No
Bulk density:	Does not apply to liquids.

SECTION 10: Stability and reactivity

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

10.1 Reactivity

reacts with water

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

Exothermic reaction possible with:

Alcohols

Amines

Bases

Acids

Water

Development of:

Carbon dioxide

CO2 formation in closed tanks causes pressure to rise.

Pressure increase will result in danger of bursting.

10.4 Conditions to avoid

Protect from humidity.

Polymerisation due to high heat is possible.

10.5 Incompatible materials

Acids

Bases

Amines

Alcohols

Water

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:	ATE	4,29	mg/l/4h			calculated value, Aerosol
Acute toxicity, by inhalation:	ATE	31,47	mg/l/4h			calculated value, Vapours
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.
Specific target organ toxicity - repeated exposure (STOT-RE):						n.d.a.
Aspiration hazard:						n.d.a.
Symptoms:						n.d.a.

Diphenylmethanediisocyanate, isomeres and homologues

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	
Acute toxicity, by dermal route:	LD50	>5000	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	

Page 11 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Acute toxicity, by inhalation:	LC50	0,31-0,49	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Aerosol, Does not conform with EU classification.
Acute toxicity, by inhalation:	ATE	11	mg/l/4h			Vapours
Acute toxicity, by inhalation:	ATE	1,5	mg/l/4h			Dusts or mist
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Eye Irrit. 2
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	Yes (skin contact), Analogous conclusion
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Yes (skin contact)
Respiratory or skin sensitisation:				Rat		Yes (inhalation)
Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity:	NOAEL	4	mg/m3	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	Aerosol, Negative
Carcinogenicity:				Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Aerosol, Limited evidence of a carcinogenic effect.
Specific target organ toxicity - single exposure (STOT-SE), inhalative:						Target organ(s): respiratory system, May cause respiratory irritation.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:						Target organ(s): respiratory system
Symptoms:						breathing difficulties
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	LOAEL	1	mg/m3	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Aerosol, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	0,2	mg/m3	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Aerosol, Analogous conclusion

4,4'-methylenediphenyl diisocyanate

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	Regulation (EC) 440/2008 B.1 (ACUTE ORAL TOXICITY)	Analogous conclusion
Acute toxicity, by dermal route:	LD50	>9400	mg/kg	Rabbit	OECD 402 (Acute Dermal Toxicity)	Analogous conclusion
Acute toxicity, by inhalation:	ATE	11	mg/l/4h			Vapours
Acute toxicity, by inhalation:	ATE	1,5	mg/l/4h			Dusts or mist
Acute toxicity, by inhalation:	LC50	0,368	mg/l/4h	Rat	OECD 403 (Acute Inhalation Toxicity)	Aerosol, Does not conform with EU classification.
Acute toxicity, by inhalation:	LC50	1,5	mg/l/4h			Aerosol, Expert judgement.

Page 12 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2, Analogous conclusion
Respiratory or skin sensitisation:				Guinea pig		Yes (inhalation)
Respiratory or skin sensitisation:				Mouse	OECD 429 (Skin Sensitisation - Local Lymph Node Assay)	Skin Sens. 1
Germ cell mutagenicity:				Salmonella typhimurium	OECD 471 (Bacterial Reverse Mutation Test)	Negative, Analogous conclusion
Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negativemale
Germ cell mutagenicity:				Rat	OECD 489 (In Vivo Mammalian Alkaline Comet Assay)	Negativemale
Carcinogenicity:				Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Aerosol, Analogous conclusion, Carc. 2
Reproductive toxicity:	NOAEL	4-12	mg/m3	Rat	OECD 414 (Prenatal Developmental Toxicity Study)	Aerosol, Analogous conclusion
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	LOAEL	1	mg/m3	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Aerosol, Analogous conclusion, Target organ(s): respiratory system
Specific target organ toxicity - single exposure (STOT-SE), inhalative:						May cause respiratory irritation.
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOAEL	0,2	mg/m3	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Aerosol, Analogous conclusion, Target organ(s): respiratory system

Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	> 10000	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	> 9400	mg/kg	Rabbit		
Acute toxicity, by inhalation:	LC50	0,49	mg/l/4h	Rat		Mist, Dust., Does not conform with EU classification.
Acute toxicity, by inhalation:	ATE	11	mg/l/4h			Vapours
Acute toxicity, by inhalation:	ATE	1,5	mg/l/4h			Dusts or mist
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Irritant
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Yes (inhalation and skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	Regulation (EC) 440/2008 B.13/B.14 (REVERSE MUTATION TEST USING BACTERIA)	Negative
Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Carcinogenicity:				Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	Carc. 2

Page 13 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 27.02.2024 / 0002

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 27.02.2024

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Methylenediphenyl diisocyanate, modified						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>2000	mg/kg	Rat	OECD 401 (Acute Oral Toxicity)	Analogous conclusion
Acute toxicity, by inhalation:	ATE	11	mg/l/4h			Vapours
Acute toxicity, by inhalation:	ATE	1,5	mg/l/4h			Dusts or mist
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Skin Irrit. 2
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Eye Irrit. 2
Respiratory or skin sensitisation:				Mouse		Yes (inhalation)
Respiratory or skin sensitisation:				Guinea pig	OECD 406 (Skin Sensitisation)	Yes (skin contact)
Germ cell mutagenicity:				Salmonella typhimurium	Regulation (EC) 440/2008 B.13/B.14 (REVERSE MUTATION TEST USING BACTERIA)	Negative
Germ cell mutagenicity:				Rat	OECD 474 (Mammalian Erythrocyte Micronucleus Test)	Negative
Specific target organ toxicity - repeated exposure (STOT-RE), inhalat.:	NOEC	0,2	mg/m3	Rat	OECD 453 (Combined Chronic Toxicity/Carcinogenicity Studies)	

Talc						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:	LD50	>5000	mg/kg	Rat		
Acute toxicity, by dermal route:	LD50	>2000	mg/kg	Rat		
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Skin corrosion/irritation:						Not irritant
Respiratory or skin sensitisation:						Not sensitizing
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Reproductive toxicity:				Rabbit	OECD 414 (Prenatal Developmental Toxicity Study)	Negative
Carcinogenicity:						Negative
Symptoms:						mucous membrane irritation

Silicon dioxide						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by dermal route:	LD50	> 2000	mg/kg	Rat	OECD 402 (Acute Dermal Toxicity)	
Skin corrosion/irritation:				Rabbit	OECD 404 (Acute Dermal Irritation/Corrosion)	Not irritant
Serious eye damage/irritation:				Rabbit	OECD 405 (Acute Eye Irritation/Corrosion)	Not irritant
Germ cell mutagenicity:					OECD 471 (Bacterial Reverse Mutation Test)	Negative
Aspiration hazard:						No

11.2. Information on other hazards

2K-Speed PU- Plastic Adhesive anthracite K151						
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)						
Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes

GB

Page 14 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Endocrine disrupting properties:						Does not apply to mixtures.
Other information:						No other relevant information available on adverse effects on health.

SECTION 12: Ecological information

Possibly more information on environmental effects, see Section 2.1 (classification).

2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:							n.d.a.
12.1. Toxicity to daphnia:							n.d.a.
12.1. Toxicity to algae:							n.d.a.
12.2. Persistence and degradability:							With water at the interface, transforms slowly with formation of CO ₂ into a firm, insoluble reaction product with a high melting point (polycarbamide). According to experience available to date, polycarbamide is inert and non-degradable.
12.3. Bioaccumulative potential:							n.d.a.
12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.

Diphenylmethanediisocyanate, isomeres and homologues

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>1000	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	>=10	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to daphnia:	EC50	24h	>1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.1. Toxicity to algae:	ErC50	72h	>1640	mg/l	Scenedesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	

12.2. Persistence and degradability:		28d	0	%	activated sludge	OECD 302 C (Inherent Biodegradability - Modified MITI Test (II))	Not biodegradable, According to experience available to date, polycarbamide is inert and non-degradable., With water at the interface, transforms slowly with formation of CO ₂ into a firm, insoluble reaction product with a high melting point (polycarbamide).
12.3. Bioaccumulative potential:	BCF	42d	<14		Cyprinus carpio	OECD 305 (Bioconcentration - Flow-Through Fish Test)	Not to be expected
12.5. Results of PBT and vPvB assessment							No vPvB substance, No PBT substance
Toxicity to bacteria:	EC50	3h	>100	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	
Other organisms:	NOEC/NOEL	14d	>1000	mg/kg	Avena sativa	OECD 208 (Terrestrial Plants, Growth Test)	
Other organisms:	NOEC/NOEL	14d	>1000	mg/kg	Lactuca sativa	OECD 208 (Terrestrial Plants, Growth Test)	
Toxicity to annelids:	NOEC/NOEL	14d	>1000	mg/kg	Lumbricus terrestris	OECD 207 (Earthworm, Acute Toxicity Tests)	

4,4'-methylenediphenyl diisocyanate

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>1000	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	Analogous conclusion
12.1. Toxicity to daphnia:	EC50	24h	>1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	Analogous conclusion
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	>10	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	Analogous conclusion
12.1. Toxicity to algae:	ErC50	72h	>1640	mg/l	Desmodesmus subspicatus	OECD 201 (Alga, Growth Inhibition Test)	Analogous conclusion

Page 16 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

12.2. Persistence and degradability:		28d	0	%		OECD 302 C (Inherent Biodegradability - Modified MITI Test (II))	Not biodegradable, With water at the interface, transforms slowly with formation of CO ₂ into a firm, insoluble reaction product with a high melting point (polycarbamide)., According to experience available to date, polycarbamide is inert and non-degradable., Analogous conclusion
12.3. Bioaccumulative potential:	Log Pow		5,22				A notable biological accumulation potential has to be expected (LogPow > 3).
12.3. Bioaccumulative potential:	BCF	28d	200		Cyprinus caprio	IUCLID Chem. Data Sheet (ESIS)	Not to be expected
12.4. Mobility in soil:	H (Henry)		0,0229	Pa*m ³ /mol			
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Toxicity to bacteria:	EC50	3h	>100	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	Analogous conclusion
Other organisms:	NOEC/NOEL	14d	>1000	mg/kg	Lactuca sativa	OECD 208 (Terrestrial Plants, Growth Test)	Analogous conclusion
Other organisms:	NOEC/NOEL	14d	>1000	mg/kg	Avena sativa	OECD 208 (Terrestrial Plants, Growth Test)	Analogous conclusion
Other information:	AOX						Does not contain any organically bound halogens which can contribute to the AOX value in waste water.

Page 17 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 27.02.2024 / 0002

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 27.02.2024

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Other information:							According to experience available to date, polycarbamide is inert and non-degradable., With water at the interface, transforms slowly with formation of CO2 into a firm, insoluble reaction product with a high melting point (polycarbamide).
Toxicity to annelids:	NOEC/NOEL	14d	> 1000	mg/kg	Lumbricus terrestris	OECD 207 (Earthworm, Acute Toxicity Tests)	Analogous conclusion
Toxicity to annelids:	EC50	14d	>1000	mg/kg	Eisenia foetida	OECD 207 (Earthworm, Acute Toxicity Tests)	Analogous conclusion

Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	> 1000	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	>10	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	
12.1. Toxicity to daphnia:	EC50	24h	> 1000	mg/l	Daphnia magna	OECD 202 (Daphnia sp. Acute Immobilisation Test)	
12.2. Persistence and degradability:		28d	0	%	activated sludge	OECD 302 C (Inherent Biodegradability - Modified MITI Test (II))	
12.3. Bioaccumulative potential:	BCF		200				Not to be expected
Toxicity to bacteria:	EC50	3h	>100	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	

Methylenediphenyl diisocyanate, modified

Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	>1000	mg/l	Brachydanio rerio	OECD 203 (Fish, Acute Toxicity Test)	
12.1. Toxicity to daphnia:	NOEC/NOEL	21d	>=10	mg/l	Daphnia magna	OECD 211 (Daphnia magna Reproduction Test)	

96

Page 18 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

12.2. Persistence and degradability:		28d	0	%	activated sludge	OECD 302 C (Inherent Biodegradability - Modified MITI Test (II))	
12.3. Bioaccumulative potential:	BCF		200			OECD 305 (Bioconcentration - Flow-Through Fish Test)	Not to be expected
Toxicity to bacteria:	EC50	3h	>100	mg/l	activated sludge	OECD 209 (Activated Sludge, Respiration Inhibition Test (Carbon and Ammonium Oxidation))	

Talc							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	100	g/l	Brachydanio rerio		
12.2. Persistence and degradability:							Not relevant for inorganic substances.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Water solubility:			<0,1	%			

Silicon dioxide							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.2. Persistence and degradability:							Inorganic products cannot be eliminated from water through biological purification methods.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product.

Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)

08 04 09 waste adhesives and sealants containing organic solvents or other hazardous substances

08 05 01 waste isocyanates

Recommendation:

Sewage disposal shall be discouraged.

Pay attention to local and national official regulations.

E.g. suitable incineration plant.

Hardened product:

E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.

Empty container completely.

Uncontaminated packaging can be recycled.

Dispose of packaging that cannot be cleaned in the same manner as the substance.

15 01 10 packaging containing residues of or contaminated by hazardous substances

GB

Page 19 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 27.02.2024 / 0002
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 27.02.2024
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

SECTION 14: Transport information

General statements

Transport by road/by rail (ADR/RID)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	Not applicable
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Tunnel restriction code:	Not applicable
Classification code:	Not applicable
LQ:	Not applicable
Transport category:	Not applicable

Transport by sea (IMDG-code)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	Not applicable
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Marine Pollutant:	Not applicable
EmS:	Not applicable

Transport by air (IATA)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	Not applicable
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

Comply with national regulations/laws governing the protection of young people at work (national implementation of the Directive 94/33/EC)!

Regulation (EC) No 1907/2006, Annex XVII

Diphenylmethanediisocyanate, isomeres and homologues

4,4'-methylenediphenyl diisocyanate

Reaction mass of 4,4'-methylenediphenyl diisocyanate and o-(p-isocyanatobenzyl)phenyl isocyanate

Methylenediphenyl diisocyanate, modified

Comply with national regulations/laws governing maternity protection (national implementation of the Directive 92/85/EEC)!

Comply with trade association/occupational health regulations.

Directive 2010/75/EU (VOC): 0 %

National requirements/regulations on safety and health protection must be applied when using work equipment.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: 2
 These details refer to the product as it is delivered.
 Employee instruction/training in handling hazardous materials is required.

Page 20 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 27.02.2024 / 0002

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 27.02.2024

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Classification in accordance with regulation (EC) No. 1272/2008 (CLP)	Evaluation method used
Acute Tox. 4, H332	Classification according to calculation procedure.
Eye Irrit. 2, H319	Classification according to calculation procedure.
STOT SE 3, H335	Classification according to calculation procedure.
Skin Irrit. 2, H315	Classification according to calculation procedure.
Resp. Sens. 1, H334	Classification according to calculation procedure.
Skin Sens. 1, H317	Classification according to calculation procedure.
Carc. 2, H351	Classification according to calculation procedure.
STOT RE 2, H373	Classification according to calculation procedure.

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents.

H373 May cause damage to organs through prolonged or repeated exposure by inhalation.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

Acute Tox. — Acute toxicity - inhalation

Eye Irrit. — Eye irritation

STOT SE — Specific target organ toxicity - single exposure - respiratory tract irritation

Skin Irrit. — Skin irritation

Resp. Sens. — Respiratory sensitization

Skin Sens. — Skin sensitization

Carc. — Carcinogenicity

STOT RE — Specific target organ toxicity - repeated exposure

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.

Guidelines for the preparation of safety data sheets as amended (ECHA).

Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).

Safety data sheets for the constituent substances.

ECHA Homepage - Information about chemicals.

GESTIS Substance Database (Germany).

German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).

EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.

National Lists of Occupational Exposure Limits for each country as amended.

Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Förch SAS
ZAE Le Marchais Renard
CS 50125 Montereau-sur-le-Jard
77019 Melun Cedex
Frankreich
Tel. +33 1 64 14 48 48
Fax. +33 1 64 14 48 49
E-Mail: info@forch.fr
Internet: www.forch.fr

FÖRCH S.R.L.
STR. ECOLOGISTILOR 43
RO - 505600 SACELE, JUD.BRASOV
Rumänien
Tel. +40 368 408192
Fax. +40 368 408193
E-Mail: info@foerch.ro
Internet: www.foerch.ro

Foerch AG
Muttenerstrasse 143
4133 Pratteln
Schweiz
Tel. +41 61 8262031
Fax. +41 61 8262039
E-Mail: info@foerch.ch
Internet: www.foerch.ch

Page 21 of 36
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 27.02.2024 / 0002
Replacing version dated / version: 14.04.2023 / 0001
Valid from: 27.02.2024
PDF print date: 27.02.2024
2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Foerch Bulgaria EOOD
475 Botevgradsko Shose Blvd.
BG 1517 Sofia, Bulgaria
Tel. 00359 2 981 2841
Fax. 00359 982 10 30 86
E-Mail: info@foerch.bg

Förch d.o.o.
Buzinska cesta 58
10010 Zagreb
Kroatien
Tel. +385 1 2912900
Fax. +385 1 2912901
E-Mail: info@foerch.hr
internet: www.foerch.hr

Theo Förch GmbH
Röcklbrunnstraße 39A
5020 Salzburg
Österreich
Tel. +43 662 875574-0
Fax +43 662 878677-21
Verkauf Tel. +43 662 875574-900
Verkauf Fax +43 662 875574-30
E-Mail: info@foerch.at
Internet: www.foerch.at

Förch Componentes para Taller S.L.
CITAI - Avda. de la Serrezuela, 24
18130 - Escúzar (Granada)
Tel. +34 958 401 776
Fax. +34 958 401 787
E-Mail: info@forch.es
Internet: www.forch.es

Förch A/S
Hagemannvej 3
8600 Silkeborg
Dänemark
Tel. +45 86 823711
Fax. +45 86 800617
E-Mail: info@foerch.dk
Internet: www.foerch.dk

FÖRCH Belux | Lhomme Tools
Mondeolaan 2A0001
3600 Genk
Tel: +32 89 71 66 61
E-Mail: sales@lhommetools.be

Ziebe Limited
7 Century Court, Westcott,
Aylesbury, Bucks, HP18 0XP (UK)
Grossbritannien
Tel +44 12 96 65 52 82
E-Mail: sales@ziebe.co.uk
Internet: www.ziebe.co.uk

Vardalis SM P.C.
Ethnikis Antistasis 62
57007 Chalkidona-Thessaloniki
Griechenland
Tel. +30 23910 21222
Fax. +30 23910 21223
E-Mail: info@forch.gr
Internet: www.forch.gr

Förch Kereskedelmi Kft
Börgöndi út 14
8000 Székesfehérvár
Ungarn
Tel. +36 22 348348
Fax. +36 22 348355
E-Mail: info@foerch.hu
Internet: www.foerch.hu

Förch S.r.l.
Via Antonio Stradivari 4
39100 Bolzano (BZ)
Italien
Tel: +39 0471 204330
Fax: +39 0471 204290
E-Mail: info@forch.it
Internet: www.forch.it

Förch Nederland BV
Twentepoort Oost 51
7609 RG Almelo
Niederlande
Tel. +31 85 77 32 420
E-Mail: info@foerch.nl
Internet: www.foerch.nl

AB varahlutir ehf
Funahöfði 9
110 Reykjavík
Tel. +354 567 6020
E-mail: ab@ab.is
Internet: www.ab.is

Förch Slovensko s.r.o.
Rosinská cesta 8
010 08 Žilina
Slowakei
Tel +421 41 5002454
E-Mail: info@forch.sk
Internet: www.forch.sk

Förch Sverige AB
Brännarevägen 1
151 55 Södertälje
Schweden
Tel. +46 855089264
E-mail: info@foerch.se
Internet: www.foerch.se

Förch, s.r.o.
Dopravní 1314/1
104 00 Praha 10 – Uhřetěves
Tschechien
Tel. +420 271 001 986-9
E-Mail: info@foerch.cz
Internet: www.foerch.cz

FORCH d.o.o.
Ljubljanska cesta 51A
1236 Trzin
Slowenien
Tel. +386 1 2442490
Fax. +386 1 2442492
E-Mail: info@foerch.si
Internet: www.foerch.si

Forch Australia
2 Forward Street
Gnangara WA 6077
Tel. +61 (08) 9303 9113
Fax. +61 (08) 9303 9114
Emergency telephone: +614 13 550 330
Email : sales@forch.com.au
Internet: www.forch.com.au

Troscoe Ltd
Unit 6, 13 Highbrook Drive
East Tamaki 2013, New Zealand
Tel: +64 21 081 30780 / +64 21 024 05583
Email:sales@forchnz.co.nz
Internet: www.forchnz.co.nz

Page 22 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 27.02.2024 / 0002

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 27.02.2024

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Förch Portugal Lda
Centro Empresarial Sintra-Estoril III
Rua Pé de Mouro, Nº 33, Armazém J
2710-335 Sintra
Portugal
Tel. +351 917314442
E-Mail: info@forch.pt
Internet: www.forch.pt

Trigers SIA
Straupes iela 3
1073 Riga
Letland
Tel. +371 6 7 90 25 15
Fax. +371 67 90 24 96
E-Mail: trigers@trigers.lv
Internet: www.trigers.lv

Förch Otom.İns.ve San.Ürün.Paz.Ltd.Sti.
Haramidere Mevkii Beysan Sanayi
Sitesi Birlik Caddesi No:6/3
34524 Beylikdüzü / Istanbul
Türkei
Tel. +90 (0)212 422 8744-45
Fax. +90 (0)212 422 8788
E-Mail: info@forch.com.tr
Internet: www.forch.com.tr

Total Consumables Ltd
Coolnafearagh
Monasterevin
Co. Kildare
W34 TX29
Irland
Tel. +353871271473

Venus Arma d.o.o.
Partner Theo Förch GmbH & Co. KG
Batajnicki drum 18a
11080 Zemun
Republika Srbija
Tel. +381 11 407-20-91
Fax. +381 11 407-20-91
E-Mail: office@foerch.rs
Internet: www.foerch.rs

Förch Polska Sp. z o.o.
43-392 Miedzyrzecze Górne 379
k/Bielska-Bialej
Tel.: +48 33 8196000
Fax: +48 33 8158548
E-Mail: info@forch.pl
Internet: www.forch.pl

Förch Norge AS
Østre Blixrudvei 4
1940 Bjørkelangen
Norwegen
Telefon: +47 63 85 43 20
Mail: info@foerch.no
Internet: www.foerch.no

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
AOX Adsorbable organic halogen compounds
approx. approximately
Art., Art. no. Article number
ASTM ASTM International (American Society for Testing and Materials)
ATE Acute Toxicity Estimate
BAM Bundesanstalt für Materialforschung und -prüfung (= Federal Institute for Materials Research and Testing, Germany)
BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
BCF Bioconcentration factor
BSEF The International Bromine Council
CAS Chemical Abstracts Service
CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
CMR carcinogenic, mutagenic, reproductive toxic
DMEL Derived Minimum Effect Level
DNEL Derived No Effect Level
DOC Dissolved organic carbon
e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
EbCx, EyCx, EBLx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
EC European Community
ECHA European Chemicals Agency
ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
EEC European Economic Community
EINECS European Inventory of Existing Commercial Chemical Substances
ELINCS European List of Notified Chemical Substances
EN European Norms
EPA United States Environmental Protection Agency (United States of America)
ErCx, EµCx, Erlx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
etc. et cetera

Page 23 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 27.02.2024 / 0002

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 27.02.2024

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

EU European Union
EVAL Ethylene-vinyl alcohol copolymer
Fax. Fax number
gen. general
GHS Globally Harmonized System of Classification and Labelling of Chemicals
GWP Global warming potential
Koc Adsorption coefficient of organic carbon in the soil
Kow octanol-water partition coefficient
IARC International Agency for Research on Cancer
IATA International Air Transport Association
IBC (Code) International Bulk Chemical (Code)
IMDG-code International Maritime Code for Dangerous Goods
incl. including, inclusive
IUCLID International Uniform Chemical Information Database
IUPAC International Union for Pure Applied Chemistry
LC50 Lethal Concentration to 50 % of a test population
LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
Log Kow, Log Pow Logarithm of octanol-water partition coefficient
LQ Limited Quantities
MARPOL International Convention for the Prevention of Marine Pollution from Ships
mg/kg bw mg/kg body weight
mg/kg bw/d, mg/kg bw/day mg/kg body weight/day
mg/kg dw mg/kg dry weight
mg/kg wwt mg/kg wet weight
n.a. not applicable
n.av. not available
n.c. not checked
n.d.a. no data available
NIOSH National Institute for Occupational Safety and Health (USA)
NLP No-longer-Polymer
NOEC, NOEL No Observed Effect Concentration/Level
OECD Organisation for Economic Co-operation and Development
org. organic
OSHA Occupational Safety and Health Administration (USA)
PBT persistent, bioaccumulative and toxic
PE Polyethylene
PNEC Predicted No Effect Concentration
ppm parts per million
PVC Polyvinylchloride
REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
REACH-IT List-No. 6/7/8/9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)
SVHC Substances of Very High Concern
Tel. Telephone
TOC Total organic carbon
UN RTDG United Nations Recommendations on the Transport of Dangerous Goods
VOC Volatile organic compounds
vPvB very persistent and very bioaccumulative

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge. No responsibility.

These statements were made by:

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90

© by Chemical Check GmbH Gefahrstoffberatung. The copying or changing of this document is forbidden except with consent of the Chemical Check GmbH Gefahrstoffberatung.

Page 24 of 36
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 27.02.2024 / 0002
Replacing version dated / version: 14.04.2023 / 0001
Valid from: 27.02.2024
PDF print date: 27.02.2024
2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (A), Art.: 6664 2300 (A)

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture:

2-K adhesive polyol component

Uses advised against:

No information available at present.

1.3 Details of the supplier of the safety data sheet

Theo Förch GmbH & Co. KG
Theo-Förch-Str. 11 – 15
74196 Neuenstadt
Tel.: 07139/95-0
Fax: 07139/95-199
Email: info@foerch.de
Homepage: www.foerch.com

Details of the supplier of the safety data sheet see section 16 of this safety data sheet.

Qualified person's e-mail address: info@chemical-check.de, k.schnurbusch@chemical-check.de Please DO NOT use for requesting Safety Data Sheets.

1.4 Emergency telephone number

Emergency information services / official advisory body:

Telephone number of the company in case of emergencies:

+49 (0) 700 / 24 112 112 (TFC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) 1272/2008 (CLP)

The mixture is not classified as dangerous in the terms of the Regulation (EC) 1272/2008 (CLP).

2.2 Label elements

Labeling according to Regulation (EC) 1272/2008 (CLP)

Not applicable

2.3 Other hazards

The mixture does not contain any vPvB substance (vPvB = very persistent, very bioaccumulative) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any PBT substance (PBT = persistent, bioaccumulative, toxic) or is not included under XIII of the regulation (EC) 1907/2006 (< 0,1 %).

The mixture does not contain any substance with endocrine disrupting properties (< 0,1 %).

SECTION 3: Composition/information on ingredients

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

3.1 Substances

n.a.

3.2 Mixtures

---	---
Registration number (REACH)	---
Index	---
EINECS, ELINCS, NLP, REACH-IT List-No.	---
CAS	---
content %	---
Classification according to Regulation (EC) 1272/2008 (CLP), M-factors	---

Impurities, test data and additional information may have been taken into account in classifying and labelling the product.

SECTION 4: First aid measures

4.1 Description of first aid measures

First-aiders should ensure they are protected!
 Never pour anything into the mouth of an unconscious person!

Inhalation

Supply person with fresh air and consult doctor according to symptoms.

Skin contact

Remove polluted, soaked clothing immediately, wash thoroughly with plenty of water and soap, in case of irritation of the skin (flare), consult a doctor.

Eye contact

Remove contact lenses.
 Wash thoroughly for several minutes using copious water. Seek medical help if necessary.

Ingestion

Rinse the mouth thoroughly with water.
 Do not induce vomiting. Consult doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

If applicable delayed symptoms and effects can be found in section 11 and the absorption route in section 4.1.
 In certain cases, the symptoms of poisoning may only appear after an extended period / after several hours.

4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Small fire:
 Dry extinguisher
 CO2

Large fire:
 Water jet spray
 Foam

Unsuitable extinguishing media

High volume water jet

5.2 Special hazards arising from the substance or mixture

In case of fire the following can develop:

Oxides of carbon
 Oxides of nitrogen
 Toxic gases

5.3 Advice for firefighters

For personal protective equipment see Section 8.
 In case of fire and/or explosion do not breathe fumes.
 Protective respirator with independent air supply.
 According to size of fire
 Full protection, if necessary.

GB

Page 26 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

Dispose of contaminated extinction water according to official regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

In case of spillage or accidental release, wear personal protective equipment as specified in section 8 to prevent contamination.
 Ensure sufficient ventilation, remove sources of ignition.
 Avoid dust formation with solid or powder products.
 Leave the danger zone if possible, use existing emergency plans if necessary.
 Avoid contact with eyes or skin.
 If applicable, caution - risk of slipping.

6.1.2 For emergency responders

See section 8 for suitable protective equipment and material specifications.

6.2 Environmental precautions

If leakage occurs, dam up.
 Resolve leaks if this possible without risk.
 Prevent from entering drainage system.
 Prevent surface and ground-water infiltration, as well as ground penetration.

6.3 Methods and material for containment and cleaning up

Soak up with absorbent material (e.g. universal binding agent) and dispose of according to Section 13.
 Or:
 Pick up mechanically and dispose of according to Section 13.

6.4 Reference to other sections

For personal protective equipment see Section 8 and for disposal instructions see Section 13.

SECTION 7: Handling and storage

In addition to information given in this section, relevant information can also be found in section 8 and 6.1.

7.1 Precautions for safe handling

7.1.1 General recommendations

Ensure good ventilation.
 Avoid contact with eyes or skin.
 Eating, drinking, smoking, as well as food-storage, is prohibited in work-room.
 Observe directions on label and instructions for use.

7.1.2 Notes on general hygiene measures at the workplace

General hygiene measures for the handling of chemicals are applicable.
 Wash hands before breaks and at end of work.
 Keep away from food, drink and animal feedingstuffs.
 Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

7.2 Conditions for safe storage, including any incompatibilities

Not to be stored in gangways or stair wells.
 Store product closed and only in original packing.
 Store separately from acids.
 Protect against moisture and store closed.
 Store in a well ventilated place.
 Store cool.

7.3 Specific end use(s)

No information available at present.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

GB	Chemical Name	Talc		
	WEL-TWA:	1 mg/m3 (res. dust)	WEL-STEL:	---
	Monitoring procedures:	---		
	BMGV:	---	Other information:	---
GB	Chemical Name	Silicon dioxide		

GB

Page 27 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

WEL-TWA: 6 mg/m3 (total inh. dust), 2,4 mg/m3 (resp. dust)	WEL-STEL: ---	---
Monitoring procedures: ---		
BMGV: ---	Other information: ---	

Oxydipropanol						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	0,1	mg/l	
	Environment - marine		PNEC	0,01	mg/l	
	Environment - sporadic (intermittent) release		PNEC	1	mg/l	
	Environment - sewage treatment plant		PNEC	1000	mg/l	
	Environment - sediment, freshwater		PNEC	0,238	mg/kg	
	Environment - sediment, marine		PNEC	0,0238	mg/kg	
	Environment - soil		PNEC	0,0253	mg/kg	
	Environment - oral (animal feed)		PNEC	313	mg/kg	
Consumer	Human - dermal	Long term, systemic effects	DNEL	51	mg/kg	
Consumer	Human - inhalation	Long term, systemic effects	DNEL	70	mg/m3	
Consumer	Human - oral	Long term, systemic effects	DNEL	24	mg/kg	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	84	mg/kg	
Workers / employees	Human - inhalation	Long term, systemic effects	DNEL	238	mg/m3	

Zeolites						
Area of application	Exposure route / Environmental compartment	Effect on health	Descriptor	Value	Unit	Note
	Environment - freshwater		PNEC	3,2	mg/l	
	Environment - marine		PNEC	0,32	mg/l	
	Environment - soil		PNEC	600	mg/kg dry weight	
	Environment - sewage treatment plant		PNEC	95	mg/kg	
Consumer	Human - oral	Long term, systemic effects	DNEL	1,25	mg/kg body weight/day	
Consumer	Human - dermal	Long term, systemic effects	DNEL	1,25	mg/kg body weight/day	
Workers / employees	Human - dermal	Long term, systemic effects	DNEL	2,5	mg/kg body weight/day	
Workers / employees	Human - inhalation	Long term, local effects	DNEL	3	mg/m3	

GB - United Kingdom | WEL-TWA = Workplace Exposure Limit - Long-term exposure limit - 8-hour TWA (= time weighted average) reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).
 (EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:
 (8) = Inhalable fraction (2004/37/CE, 2017/164/EU). (9) = Respirable fraction (2004/37/CE, 2017/164/EU). (11) = Inhalable fraction (2004/37/CE). (12) = Inhalable fraction. Respirable fraction in those Member States that implement, on the date of the entry into force of this Directive, a biomonitoring system with a biological limit value not exceeding 0,002 mg Cd/g creatinine in urine (2004/37/CE). |
 | WEL-STEL = Workplace Exposure Limit - Short-term exposure limit - 15-minute reference period (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).
 (EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:
 (8) = Inhalable fraction (2004/37/EC, 2017/164/EU). (9) = Respirable fraction (2004/37/EC, 2017/164/EU). (10) = Short-term exposure limit value

Page 28 of 36
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 14.04.2023 / 0001
Replacing version dated / version: 14.04.2023 / 0001
Valid from: 14.04.2023
PDF print date: 27.02.2024
2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

in relation to a reference period of 1 minute (2017/164/EU). |

| BMGV = Biological monitoring guidance value (EH40/2005 Workplace exposure limits (Fourth Edition 2020)).

(EU) = Directive 98/24/EC or 2004/37/EC or SCOEL (Biological Limit Value - BLV, Recommendation from the Scientific Committee on Occupational Exposure Limits (SCOEL)) |

| Other information (EH40/2005 Workplace exposure limits (Fourth Edition 2020)): Sen = Capable of causing occupational asthma. Sk = Can be absorbed through skin. Carc = Capable of causing cancer and/or heritable genetic damage.

(EU) = Directive 91/322/EEC, 98/24/EC, 2000/39/EC, 2004/37/EC, 2006/15/EC, 2009/161/EU, 2017/164/EU or 2019/1831/EU:

(13) = The substance can cause sensitisation of the skin and of the respiratory tract (2004/37/CE), (14) = The substance can cause sensitisation of the skin (2004/37/CE). |

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Ensure good ventilation. This can be achieved by local suction or general air extraction.

If this is insufficient to maintain the concentration under the WEL or AGW values, suitable breathing protection should be worn.

Applies only if maximum permissible exposure values are listed here.

Suitable assessment methods for reviewing the effectiveness of protection measures adopted include metrological and non-metrological investigative techniques.

These are specified by e.g. EN 14042.

EN 14042 "Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents".

8.2.2 Individual protection measures, such as personal protective equipment

General hygiene measures for the handling of chemicals are applicable.

Wash hands before breaks and at end of work.

Keep away from food, drink and animal feedingstuffs.

Remove contaminated clothing and protective equipment before entering areas in which food is consumed.

Eye/face protection:

Tight fitting protective goggles with side protection (EN 166).

Skin protection - Hand protection:

Chemical resistant protective gloves (EN ISO 374).

If applicable

Protective nitrile gloves (EN ISO 374).

Minimum layer thickness in mm:

$\geq 0,35$

Permeation time (penetration time) in minutes:

≥ 480

The breakthrough times determined in accordance with EN 16523-1 were not obtained under practical conditions.

The recommended maximum wearing time is 50% of breakthrough time.

Protective hand cream recommended.

Skin protection - Other:

Protective working garments (e.g. safety shoes EN ISO 20345, long-sleeved protective working garments).

Respiratory protection:

If air supply is not sufficient, wear protective breathing apparatus.

Observe wearing time limitations for respiratory protection equipment.

Thermal hazards:

Not applicable

Additional information on hand protection - No tests have been performed.

In the case of mixtures, the selection has been made according to the knowledge available and the information about the contents.

Selection of materials derived from glove manufacturer's indications.

Final selection of glove material must be made taking the breakthrough times, permeation rates and degradation into account.

Selection of a suitable glove depends not only on the material but also on other quality characteristics and varies from manufacturer to manufacturer.

In the case of mixtures, the resistance of glove materials cannot be predicted and must therefore be tested before use.

The exact breakthrough time of the glove material can be requested from the protective glove manufacturer and must be observed.

8.2.3 Environmental exposure controls

No information available at present.

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

9.1 Information on basic physical and chemical properties

Physical state:	Paste, liquid.
Colour:	White
Odour:	Slightly
Melting point/freezing point:	There is no information available on this parameter.
Boiling point or initial boiling point and boiling range:	There is no information available on this parameter.
Flammability:	There is no information available on this parameter.
Lower explosion limit:	There is no information available on this parameter.
Upper explosion limit:	There is no information available on this parameter.
Flash point:	There is no information available on this parameter.
Auto-ignition temperature:	There is no information available on this parameter.
Decomposition temperature:	There is no information available on this parameter.
pH:	Mixture is non-soluble (in water).
Kinematic viscosity:	50 Pas (Dynamic viscosity)
Solubility:	Insoluble
Partition coefficient n-octanol/water (log value):	Does not apply to mixtures.
Vapour pressure:	There is no information available on this parameter.
Density and/or relative density:	1,21 g/cm ³
Relative vapour density:	There is no information available on this parameter.
Particle characteristics:	Does not apply to liquids.

9.2 Other information

Explosives:	Product is not explosive.
Oxidising liquids:	No

SECTION 10: Stability and reactivity

10.1 Reactivity

The product has not been tested.

10.2 Chemical stability

Stable with proper storage and handling.

10.3 Possibility of hazardous reactions

No dangerous reactions are known.

10.4 Conditions to avoid

None known

10.5 Incompatible materials

Avoid contact with strong acids.

Avoid contact with strong oxidizing agents.

10.6 Hazardous decomposition products

No decomposition when used as directed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Possibly more information on health effects, see Section 2.1 (classification).

2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

Toxicity / effect	Endpoint	Value	Unit	Organism	Test method	Notes
Acute toxicity, by oral route:						n.d.a.
Acute toxicity, by dermal route:						n.d.a.
Acute toxicity, by inhalation:						n.d.a.
Skin corrosion/irritation:						n.d.a.
Serious eye damage/irritation:						n.d.a.
Respiratory or skin sensitisation:						n.d.a.
Germ cell mutagenicity:						n.d.a.
Carcinogenicity:						n.d.a.
Reproductive toxicity:						n.d.a.
Specific target organ toxicity - single exposure (STOT-SE):						n.d.a.

06

Page 31 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

12.4. Mobility in soil:							n.d.a.
12.5. Results of PBT and vPvB assessment							n.d.a.
12.6. Endocrine disrupting properties:							Does not apply to mixtures.
12.7. Other adverse effects:							No information available on other adverse effects on the environment.
Other information:							According to the recipe, contains no AOX.

Talc							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.1. Toxicity to fish:	LC50	96h	100	g/l	Brachydanio rerio		
12.2. Persistence and degradability:							Not relevant for inorganic substances.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance
Water solubility:			<0,1	%			

Silicon dioxide							
Toxicity / effect	Endpoint	Time	Value	Unit	Organism	Test method	Notes
12.2. Persistence and degradability:							Inorganic products cannot be eliminated from water through biological purification methods.
12.5. Results of PBT and vPvB assessment							No PBT substance, No vPvB substance

SECTION 13: Disposal considerations

13.1 Waste treatment methods

For the substance / mixture / residual amounts

EC disposal code no.:

The waste codes are recommendations based on the scheduled use of this product. Owing to the user's specific conditions for use and disposal, other waste codes may be allocated under certain circumstances. (2014/955/EU)

08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

Recommendation:

Sewage disposal shall be discouraged.

Pay attention to local and national official regulations.

E.g. suitable incineration plant.

E.g. dispose at suitable refuse site.

For contaminated packing material

Pay attention to local and national official regulations.

Empty container completely.

Untampered packaging can be recycled.

Dispose of packaging that cannot be cleaned in the same manner as the substance.

SECTION 14: Transport information

General statements

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

Transport by road/by rail (ADR/RID)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Tunnel restriction code:	Not applicable
Classification code:	Not applicable
LQ:	Not applicable
Transport category:	Not applicable

Transport by sea (IMDG-code)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable
Marine Pollutant:	Not applicable
EmS:	Not applicable

Transport by air (IATA)

14.1. UN number or ID number:	Not applicable
14.2. UN proper shipping name:	
Not applicable	
14.3. Transport hazard class(es):	Not applicable
14.4. Packing group:	Not applicable
14.5. Environmental hazards:	Not applicable

14.6. Special precautions for user

Unless specified otherwise, general measures for safe transport must be followed.

14.7. Maritime transport in bulk according to IMO instruments

Non-dangerous material according to Transport Regulations.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Observe restrictions:

General hygiene measures for the handling of chemicals are applicable.

Regulation (EU) No 649/2012 'concerning the export and import of hazardous chemicals' must be adhered to, as the product contains a substance that falls within the scope of this Regulation.

Directive 2010/75/EU (VOC): 0 %

National requirements/regulations on safety and health protection must be applied when using work equipment.

15.2 Chemical safety assessment

A chemical safety assessment is not provided for mixtures.

SECTION 16: Other information

Revised sections: n.a.

Classification and processes used to derive the classification of the mixture in accordance with the ordinance (EG) 1272/2008 (CLP):

Not applicable

The following phrases represent the posted Hazard Class and Risk Category Code (GHS/CLP) of the product and the constituents.

Key literature references and sources for data:

Regulation (EC) No 1907/2006 (REACH) and Regulation (EC) No 1272/2008 (CLP) as amended.

Page 33 of 36
Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
Revision date / version: 14.04.2023 / 0001
Replacing version dated / version: 14.04.2023 / 0001
Valid from: 14.04.2023
PDF print date: 27.02.2024
2K-Speed PU- Plastic Adhesive anthracite K151
63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

Guidelines for the preparation of safety data sheets as amended (ECHA).
Guidelines on labelling and packaging according to the Regulation (EG) Nr. 1272/2008 (CLP) as amended (ECHA).
Safety data sheets for the constituent substances.
ECHA Homepage - Information about chemicals.
GESTIS Substance Database (Germany).
German Environment Agency "Rigoletto" information site on substances that are hazardous to water (Germany).
EU Occupation Exposure Limits Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164, (EU) 2019/1831, each as amended.
National Lists of Occupational Exposure Limits for each country as amended.
Regulations on the transport of hazardous goods by road, rail, sea and air (ADR, RID, IMDG, IATA) as amended.

Förch SAS
ZAE Le Marchais Renard
CS 50125 Montereau-sur-le-Jard
77019 Melun Cedex
Frankreich
Tel. +33 1 64 14 48 48
Fax. +33 1 64 14 48 49
E-Mail: info@forch.fr
Internet: www.forch.fr

FÖRCH S.R.L.
STR. ECOLOGISTILOR 43
RO - 505600 SACELE, JUD.BRASOV
Rumänien
Tel. +40 368 408192
Fax. +40 368 408193
E-Mail: info@foerch.ro
Internet: www.foerch.ro

Foerch AG
Muttenerstrasse 143
4133 Pratteln
Schweiz
Tel. +41 61 8262031
Fax. +41 61 8262039
E-Mail: info@foerch.ch
Internet: www.foerch.ch

Foerch Bulgaria EOOD
475 Botevgradsko Shose Blvd.
BG 1517 Sofia, Bulgaria
Tel. 00359 2 981 2841
Fax. 00359 982 10 30 86
E-Mail: info@foerch.bg

Förch d.o.o.
Buzinska cesta 58
10010 Zagreb
Kroatien
Tel. +385 1 2912900
Fax. +385 1 2912901
E-Mail: info@foerch.hr
internet: www.foerch.hr

Theo Förch GmbH
Röcklbrunnstraße 39A
5020 Salzburg
Österreich
Tel. +43 662 875574-0
Fax +43 662 878677-21
Verkauf Tel. +43 662 875574-900
Verkauf Fax +43 662 875574-30
E-Mail: info@foerch.at
Internet: www.foerch.at

Förch Componentes para Taller S.L.
CITAI - Avda. de la Serrezuela, 24
18130 - Escúzar (Granada)
Tel. +34 958 401 776
Fax. +34 958 401 787
E-Mail: info@forch.es
Internet: www.forch.es

Förch A/S
Hagemannsvej 3
8600 Silkeborg
Dänemark
Tel. +45 86 823711
Fax. +45 86 800617
E-Mail: info@foerch.dk
Internet: www.foerch.dk

FÖRCH Belux I Lhomme Tools
Mondeolaan 2A0001
3600 Genk
Tel: +32 89 71 66 61
E-Mail: sales@lhommetools.be

Ziebe Limited
7 Century Court, Westcott,
Aylesbury, Bucks, HP18 0XP (UK)
Grossbritannien
Tel +44 12 96 65 52 82
E-Mail: sales@ziebe.co.uk
Internet: www.ziebe.co.uk

Vardalis SM P.C.
Ethnikis Antistasis 62
57007 Chalkidona-Thessaloniki
Griechenland
Tel. +30 23910 21222
Fax. +30 23910 21223
E-Mail: info@forch.gr
Internet: www.forch.gr

Förch Kereskedelmi Kft
Börgöndi út 14
8000 Székesfehérvár
Ungarn
Tel. +36 22 348348
Fax. +36 22 348355
E-Mail: info@foerch.hu
Internet: www.foerch.hu

Förch S.r.l.
Via Antonio Stradivari 4
39100 Bolzano (BZ)
Italien
Tel: +39 0471 204330
Fax: +39 0471 204290
E-Mail: info@forch.it
Internet: www.forch.it

Förch Nederland BV
Twentepoort Oost 51
7609 RG Almelo
Niederlande
Tel. +31 85 77 32 420
E-Mail: info@foerch.nl
Internet: www.foerch.nl

AB varahlutir ehf
Funahöfði 9
110 Reykjavík
Tel. +354 567 6020
E-mail: ab@ab.is
Internet: www.ab.is

Page 34 of 36
 Safety data sheet according to Regulation (EC) No 1907/2006, Annex II
 Revision date / version: 14.04.2023 / 0001
 Replacing version dated / version: 14.04.2023 / 0001
 Valid from: 14.04.2023
 PDF print date: 27.02.2024
 2K-Speed PU- Plastic Adhesive anthracite K151
 63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

Förch Slovensko s.r.o.
 Rosinská cesta 8
 010 08 Žilina
 Slowakei
 Tel +421 41 5002454
 E-Mail: info@forch.sk
 Internet: www.forch.sk

Förch Sverige AB
 Brännarevägen 1
 151 55 Södertälje
 Schweden
 Tel. +46 855089264
 E-mail: info@foerch.se
 Internet: www.foerch.se

Förch, s.r.o.
 Dopravní 1314/1
 104 00 Praha 10 – Uhřetíněves
 Tschechien
 Tel. +420 271 001 986-9
 E-Mail: info@foerch.cz
 Internet: www.foerch.cz

FORCH d.o.o.
 Ljubljanska cesta 51A
 1236 Trzin
 Slowenien
 Tel. +386 1 2442490
 Fax. +386 1 2442492
 E-Mail: info@foerch.si
 Internet: www.foerch.si

Forch Australia
 2 Forward Street
 Gngarara WA 6077
 Tel. +61 (08) 9303 9113
 Fax. +61 (08) 9303 9114
 Emergency telephone: +614 13 550 330
 Email : sales@forch.com.au
 Internet: www.forch.com.au

Troscoe Ltd
 Unit 6, 13 Highbrook Drive
 East Tamaki 2013, New Zealand
 Tel: +64 21 081 30780 / +64 21 024 05583
 Email:sales@forchnz.co.nz
 Internet: www.forchnz.co.nz

Förch Portugal Lda
 Centro Empresarial Sintra-Estoril III
 Rua Pé de Mouro, Nº 33, Armazém J
 2710-335 Sintra
 Portugal
 Tel. +351 917314442
 E-Mail: info@forch.pt
 Internet: www.forch.pt

Trigers SIA
 Straupes iela 3
 1073 Riga
 Lettland
 Tel. +371 6 7 90 25 15
 Fax. +371 67 90 24 96
 E-Mail: trigers@trigers.lv
 Internet: www.trigers.lv

Förch Otom.İns.ve San.Ürün.Paz.Ltd.Sti.
 Haramidere Mevkii Beysan Sanayi
 Sitesi Birlik Caddesi No:6/3
 34524 Beylikdüzü / Istanbul
 Türkei
 Tel. +90 (0)212 422 8744-45
 Fax. +90 (0)212 422 8788
 E-Mail: info@forch.com.tr
 Internet: www.forch.com.tr

Total Consumables Ltd
 Coolnafearagh
 Monasterevin
 Co. Kildare
 W34 TX29
 Irland
 Tel. +353871271473

Venus Arma d.o.o.
 Partner Theo Förch GmbH & Co. KG
 Batajnicki drum 18a
 11080 Zemun
 Republika Srbija
 Tel. +381 11 407-20-91
 Fax. +381 11 407-20-91
 E-Mail: office@foerch.rs
 Internet: www.foerch.rs

Förch Polska Sp. z o.o.
 43-392 Miedzyrzecze Górne 379
 k/Bielska-Bialej
 Tel.: +48 33 8196000
 Fax: +48 33 8158548
 E-Mail: info@forch.pl
 Internet: www.forch.pl

Förch Norge AS
 Østre Blixrudvei 4
 1940 Bjørkelangen
 Norwegen
 Telefon: +47 63 85 43 20
 Mail: info@foerch.no
 Internet: www.foerch.no

Any abbreviations and acronyms used in this document:

acc., acc. to according, according to
 ADR Accord européen relatif au transport international des marchandises Dangereuses par Route (= European Agreement concerning the International Carriage of Dangerous Goods by Road)
 AOX Adsorbable organic halogen compounds
 approx. approximately
 Art., Art. no. Article number
 ASTM ASTM International (American Society for Testing and Materials)
 ATE Acute Toxicity Estimate
 BAM Bundesanstalt für Materialforschung und -prüfung (= Federal Institute for Materials Research and Testing, Germany)
 BAuA Bundesanstalt für Arbeitsschutz und Arbeitsmedizin (= Federal Institute for Occupational Health and Safety, Germany)
 BCF Bioconcentration factor
 BSEF The International Bromine Council

Page 35 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 14.04.2023 / 0001

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 14.04.2023

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

CAS Chemical Abstracts Service
 CLP Classification, Labelling and Packaging (REGULATION (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures)
 CMR carcinogenic, mutagenic, reproductive toxic
 DMEL Derived Minimum Effect Level
 DNEL Derived No Effect Level
 DOC Dissolved organic carbon
 e.g. for example (abbreviation of Latin 'exempli gratia'), for instance
 EbCx, EyCx, Eblx (x = 10, 50) Effect Concentration/Level of x % on reduction of the biomass (algae, plants)
 EC European Community
 ECHA European Chemicals Agency
 ECx, ELx (x = 0, 3, 5, 10, 20, 50, 80, 100) Effect Concentration/Level for x % effect
 EEC European Economic Community
 EINECS European Inventory of Existing Commercial Chemical Substances
 ELINCS European List of Notified Chemical Substances
 EN European Norms
 EPA United States Environmental Protection Agency (United States of America)
 ErCx, EμCx, Erlx (x = 10, 50) Effect Concentration/Level of x % on inhibition of the growth rate (algae, plants)
 etc. et cetera
 EU European Union
 EVAL Ethylene-vinyl alcohol copolymer
 Fax. Fax number
 gen. general
 GHS Globally Harmonized System of Classification and Labelling of Chemicals
 GWP Global warming potential
 Koc Adsorption coefficient of organic carbon in the soil
 Kow octanol-water partition coefficient
 IARC International Agency for Research on Cancer
 IATA International Air Transport Association
 IBC (Code) International Bulk Chemical (Code)
 IMDG-code International Maritime Code for Dangerous Goods
 incl. including, inclusive
 IUCLID International Uniform Chemical Information Database
 IUPAC International Union for Pure Applied Chemistry
 LC50 Lethal Concentration to 50 % of a test population
 LD50 Lethal Dose to 50% of a test population (Median Lethal Dose)
 Log Koc Logarithm of adsorption coefficient of organic carbon in the soil
 Log Kow, Log Pow Logarithm of octanol-water partition coefficient
 LQ Limited Quantities
 MARPOL International Convention for the Prevention of Marine Pollution from Ships
 mg/kg bw mg/kg body weight
 mg/kg bw/d, mg/kg bw/day mg/kg body weight/day
 mg/kg dw mg/kg dry weight
 mg/kg wwt mg/kg wet weight
 n.a. not applicable
 n.av. not available
 n.c. not checked
 n.d.a. no data available
 NIOSH National Institute for Occupational Safety and Health (USA)
 NLP No-longer-Polymer
 NOEC, NOEL No Observed Effect Concentration/Level
 OECD Organisation for Economic Co-operation and Development
 org. organic
 OSHA Occupational Safety and Health Administration (USA)
 PBT persistent, bioaccumulative and toxic
 PE Polyethylene
 PNEC Predicted No Effect Concentration
 ppm parts per million
 PVC Polyvinylchloride
 REACH Registration, Evaluation, Authorisation and Restriction of Chemicals (REGULATION (EC) No 1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals)
 REACH-IT List-No. 6/7/8/9xx-xxx-x No. is automatically assigned, e.g. to pre-registrations without a CAS No. or other numerical identifier. List Numbers do not have any legal significance, rather they are purely technical identifiers for processing a submission via REACH-IT.
 RID Règlement concernant le transport International ferroviaire de marchandises Dangereuses (= Regulation concerning the International Carriage of Dangerous Goods by Rail)

98

Page 36 of 36

Safety data sheet according to Regulation (EC) No 1907/2006, Annex II

Revision date / version: 14.04.2023 / 0001

Replacing version dated / version: 14.04.2023 / 0001

Valid from: 14.04.2023

PDF print date: 27.02.2024

2K-Speed PU- Plastic Adhesive anthracite K151

63 g Art.: 6660 2300 (B), Art.: 6664 2300 (B)

SVHC Substances of Very High Concern

Tel. Telephone

TOC Total organic carbon

UN RTDG United Nations Recommendations on the Transport of Dangerous Goods

VOC Volatile organic compounds

vPvB very persistent and very bioaccumulative

The statements made here should describe the product with regard to the necessary safety precautions - they are not meant to guarantee definite characteristics - but they are based on our present up-to-date knowledge.

No responsibility.

These statements were made by:

Chemical Check GmbH, Chemical Check Platz 1-7, D-32839 Steinheim, Tel.: +49 5233 94 17 0, Fax: +49 5233 94 17 90

© by Chemical Check GmbH Gefahrstoffberatung. The copying or changing of this document is forbidden except with consent of the Chemical Check GmbH Gefahrstoffberatung.