



# Theo Forch Cu-Copper Weld Primer 400 ml

Forch Australia Pty Ltd

Chemwatch Hazard Alert Code: 4

Chemwatch: 23-4132

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Print Date: 27/08/2019

Safety Data Sheet according to WHS and ADG requirements

S.GHS.AUS.EN

## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	Theo Forch Cu-Copper Weld Primer 400 ml
Synonyms	Art.: 6200 2200, 6204 2200
Proper shipping name	AEROSOLS
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions. Application is by spray atomisation from a hand held aerosol pack
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### Details of the supplier of the safety data sheet

Registered company name	Forch Australia Pty Ltd
Address	2 Forward Street Gnagnara WA 6077 Australia
Telephone	+61 8 9303 9113
Fax	+61 8 9303 9114
Website	www.forch.com.au
Email	admin@forch.com.au

### Emergency telephone number

Association / Organisation	+61 8 9303 9113
Emergency telephone numbers	0413 550 330 (Terry Childs)
Other emergency telephone numbers	0424 135 792

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

**HAZARDOUS CHEMICAL. DANGEROUS GOODS.** According to the WHS Regulations and the ADG Code.

#### CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	4	
Toxicity	2	
Body Contact	2	
Reactivity	1	
Chronic	2	

0 = Minimum  
1 = Low  
2 = Moderate  
3 = High  
4 = Extreme

Poisons Schedule	Not Applicable
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Theo Forch Cu-Copper Weld Primer 400 ml

<b>Classification</b> <sup>[1]</sup>	Flammable Aerosols Category 1, Reproductive Toxicity Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Chronic Aquatic Hazard Category 3
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

**Label elements**

<b>Hazard pictogram(s)</b>	
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<b>SIGNAL WORD</b>	<b>DANGER</b>
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**Hazard statement(s)**

<b>H222</b>	Extremely flammable aerosol.
<b>H361f</b>	Suspected of damaging fertility.
<b>H336</b>	May cause drowsiness or dizziness.
<b>H373</b>	May cause damage to organs through prolonged or repeated exposure.
<b>H412</b>	Harmful to aquatic life with long lasting effects.
<b>AUH044</b>	Risk of explosion if heated under confinement.

**Precautionary statement(s) Prevention**

<b>P201</b>	Obtain special instructions before use.
<b>P210</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
<b>P211</b>	Do not spray on an open flame or other ignition source.
<b>P251</b>	Pressurized container: Do not pierce or burn, even after use.
<b>P260</b>	Do not breathe dust/fume/gas/mist/vapours/spray.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P280</b>	Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary statement(s) Response**

<b>P308+P313</b>	IF exposed or concerned: Get medical advice/attention.
<b>P312</b>	Call a POISON CENTER or doctor/physician if you feel unwell.
<b>P304+P340</b>	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
<b>P410+P412</b>	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
<b>P403+P233</b>	Store in a well-ventilated place. Keep container tightly closed.

**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container in accordance with local regulations.
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**SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

**Substances**

See section below for composition of Mixtures

**Mixtures**

CAS No	%[weight]	Name
64742-49-0.	<20	<u>naphtha petroleum, light, hydrotreated.</u>
64742-48-9.	0.5-5	<u>naphtha petroleum, heavy, hydrotreated</u>
Not Available		no other ingredients supplied

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If aerosols come in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If solids or aerosol mists are deposited upon the skin:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Remove any adhering solids with industrial skin cleansing cream.</li> <li>▶ <b>DO NOT use solvents.</b></li> <li>▶ Seek medical attention in the event of irritation.</li> </ul>
<b>Inhalation</b>	<p>If aerosols, fumes or combustion products are inhaled:</p> <ul style="list-style-type: none"> <li>▶ Remove to fresh air.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Avoid giving milk or oils.</li> <li>▶ Avoid giving alcohol.</li> </ul> <p>Not considered a normal route of entry.</p> <ul style="list-style-type: none"> <li>▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.</li> </ul>

### Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO<sub>2</sub> 50 mm Hg) should be intubated.
- ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Treat symptomatically.

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

#### SMALL FIRE:

- ▶ Water spray, dry chemical or CO<sub>2</sub>

#### LARGE FIRE:

- ▶ Water spray or fog.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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### Advice for firefighters

<b>Fire Fighting</b>	<p>FOR FIRES INVOLVING MANY GAS CYLINDERS:</p> <ul style="list-style-type: none"> <li>▶ To stop the flow of gas, specifically trained personnel may inert the atmosphere to reduce oxygen levels thus allowing the capping of leaking container(s).</li> <li>▶ Reduce the rate of flow and inject an inert gas, if possible, before completely stopping the flow to prevent flashback.</li> <li>▶ <b>DO NOT extinguish the fire until the supply is shut off</b> otherwise an explosive re-ignition may occur.</li> <li>▶ If the fire is extinguished and the flow of gas continues, used increased ventilation to prevent build-up, of explosive atmosphere.</li> <li>▶ Use non-sparking tools to close container valves.</li> <li>▶ Be CAUTIOUS of a Boiling Liquid Evaporating Vapour Explosion, <i>BLEVE</i>, if fire is impinging on surrounding containers.</li> </ul>
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	<ul style="list-style-type: none"> <li>▶ Direct 2500 litre/min (500 gpm) water stream onto containers above liquid level with the assistance remote monitors.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water course.</li> <li>▶ If safe, switch off electrical equipment until vapour fire hazard removed.</li> <li>▶ Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are highly flammable.</li> <li>▶ Severe fire hazard when exposed to heat or flame.</li> <li>▶ Vapour forms an explosive mixture with air.</li> <li>▶ Severe explosion hazard, in the form of vapour, when exposed to flame or spark.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition with violent container rupture.</li> <li>▶ Aerosol cans may explode on exposure to naked flames.</li> </ul> <p>Combustion products include: carbon monoxide (CO) Combustible. Will burn if ignited. carbon dioxide (CO<sub>2</sub>) other pyrolysis products typical of burning organic material.</p>
<b>HAZCHEM</b>	Not Applicable

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up all spills immediately.</li> <li>▶ Avoid breathing vapours and contact with skin and eyes.</li> <li>▶ Wear protective clothing, impervious gloves and safety glasses.</li> <li>▶ Shut off all possible sources of ignition and increase ventilation.</li> <li>▶ Wipe up.</li> <li>▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated.</li> <li>▶ Undamaged cans should be gathered and stowed safely.</li> </ul>
<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ May be violently or explosively reactive.</li> <li>▶ Wear breathing apparatus plus protective gloves.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> </ul>

Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ Avoid smoking, naked lights or ignition sources.</li> <li>▶ Avoid contact with incompatible materials.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can</li> <li>▶ Store in original containers in approved flammable liquid storage area.</li> <li>▶ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>▶ No smoking, naked lights, heat or ignition sources.</li> <li>▶ Keep containers securely sealed. Contents under pressure.</li> <li>▶ Store away from incompatible materials.</li> </ul>

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- ▶ Store in a cool, dry, well ventilated area.

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Aerosol dispenser.</li> <li>▶ Check that containers are clearly labelled.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances</li> <li>▶ Avoid reaction with oxidising agents</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

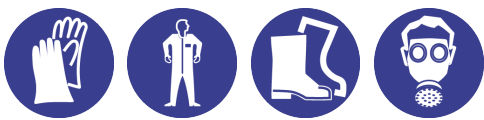
Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	naphtha petroleum, heavy, hydrotreated	Oil mist, refined mineral	5 mg/m <sup>3</sup>	Not Available	Not Available	Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
naphtha petroleum, light, hydrotreated.	Naphtha (petroleum),hydrotreated light	1,000 mg/m <sup>3</sup>	11,000 mg/m <sup>3</sup>	66,000 mg/m <sup>3</sup>
naphtha petroleum, heavy, hydrotreated	Naphtha, hydrotreated heavy; (Isopar L-rev 2)	350 mg/m <sup>3</sup>	1,800 mg/m <sup>3</sup>	40,000 mg/m <sup>3</sup>

Ingredient	Original IDLH	Revised IDLH
naphtha petroleum, light, hydrotreated.	Not Available	Not Available
naphtha petroleum, heavy, hydrotreated	2,500 mg/m <sup>3</sup>	Not Available

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p>
<b>Personal protection</b>	
<b>Eye and face protection</b>	<p>No special equipment for minor exposure i.e. when handling small quantities.</p> <p><b>OTHERWISE:</b> For potentially moderate or heavy exposures:</p> <ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ <b>NOTE:</b> Contact lenses pose a special hazard; soft lenses may absorb irritants and <b>ALL</b> lenses concentrate them.</li> </ul>
<b>Skin protection</b>	See Hand protection below
<b>Hands/feet protection</b>	<ul style="list-style-type: none"> <li>▶ No special equipment needed when handling small quantities.</li> <li>▶ <b>OTHERWISE:</b></li> <li>▶ For potentially moderate exposures:</li> <li>▶ Wear general protective gloves, eg. light weight rubber gloves.</li> <li>▶ For potentially heavy exposures:</li> <li>▶ Wear chemical protective gloves, eg. PVC. and safety footwear.</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<p>No special equipment needed when handling small quantities.</p> <p><b>OTHERWISE:</b></p> <ul style="list-style-type: none"> <li>▶ Overalls.</li> </ul>

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- ▶ Skin cleansing cream.
  - ▶ Eyewash unit.
  - ▶ Do not spray on hot surfaces.
  - ▶ The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton.
  - ▶ Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost.
- BREThERICK: Handbook of Reactive Chemical Hazards.

### Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Appearance	Copper coloured aerosol with characteristic odour; doesnt mix with water.		
Physical state	Liquid	Relative density (Water = 1)	0.660 approx.
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Negligible	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## SECTION 10 STABILITY AND REACTIVITY

## Theo Forch Cu-Copper Weld Primer 400 ml

<b>Reactivity</b>	See section 7
<b>Chemical stability</b>	<ul style="list-style-type: none"> <li>▶ Elevated temperatures.</li> <li>▶ Presence of open flame.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
<b>Possibility of hazardous reactions</b>	See section 7
<b>Conditions to avoid</b>	See section 7
<b>Incompatible materials</b>	See section 7
<b>Hazardous decomposition products</b>	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects

<b>Inhaled</b>	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.</p> <p>Inhalation of toxic gases may cause:</p> <ul style="list-style-type: none"> <li>▶ Central Nervous System effects including depression, headache, confusion, dizziness, stupor, coma and seizures;</li> <li>▶ respiratory: acute lung swellings, shortness of breath, wheezing, rapid breathing, other symptoms and respiratory arrest;</li> <li>▶ heart: collapse, irregular heartbeats and cardiac arrest;</li> <li>▶ gastrointestinal: irritation, ulcers, nausea and vomiting (may be bloody), and abdominal pain.</li> </ul> <p>Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.</p> <p><b>WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.</b></p>
<b>Ingestion</b>	<p>Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)</p> <p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p>
<b>Skin Contact</b>	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p> <p>Spray mist may produce discomfort</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<b>Eye</b>	<p>There is some evidence to suggest that this material can cause eye irritation and damage in some persons.</p> <p>Not considered to be a risk because of the extreme volatility of the gas.</p>
<b>Chronic</b>	<p>Harmful: danger of serious damage to health by prolonged exposure through inhalation.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.</p> <p>Main route of exposure to the gas in the workplace is by inhalation.</p> <p>Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin.</p> <p>Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]</p> <p>Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation.</p>

<b>Theo Forch Cu-Copper Weld Primer 400 ml</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>naphtha petroleum, light, hydrotreated.</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Dermal (rabbit) LD50: >1900 mg/kg <sup>[1]</sup> Oral (rat) LD50: >4500 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup> Skin: adverse effect observed (irritating) <sup>[1]</sup>

## Theo Forch Cu-Copper Weld Primer 400 ml

naphtha petroleum, heavy, hydrotreated	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >1900 mg/kg <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
	Inhalation (rat) LC50: 8.5 mg/l/4H <sup>[2]</sup>	Skin: adverse effect observed (irritating) <sup>[1]</sup>
	Oral (rat) LD50: >4500 mg/kg <sup>[1]</sup>	

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. \* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

NAPHTHA PETROLEUM, LIGHT, HYDROTREATED.	For Low Boiling Point Naphthas (LBPNS): <b>Acute toxicity:</b> LBPNS generally have low acute toxicity by the oral (median lethal dose [LD50] in rats > 2000 mg/kg-bw), inhalation (LD50 in rats > 5000 mg/m3) and dermal (LD50 in rabbits > 2000 mg/kg-bw) routes of exposure Most LBPNS are mild to moderate eye and skin irritants in rabbits, with the exception of heavy catalytic cracked and heavy catalytic reformed naphthas, which have higher primary skin irritation indices. <b>Sensitisation:</b> LBPNS do not appear to be skin sensitizers, but a poor response in the positive control was also noted in these studies <b>Repeat dose toxicity:</b> The lowest-observed-adverse-effect concentration (LOAEC) and lowest-observed-adverse-effect level (LOAEL) values identified following short-term (2-89 days) and subchronic (greater than 90 days) exposure to the LBPNS substances. These values were determined for a variety of endpoints after considering the toxicity data for all LBPNS in the group. Most of the studies were carried out by the inhalation route of exposure. Renal effects, including increased kidney weight, renal lesions (renal tubule dilation, necrosis) and hyaline droplet formation, observed in male rats exposed orally or by inhalation to most LBPNS, were considered species- and sex-specific. These effects were determined to be due to a mechanism of action not relevant to humans -specifically, the interaction between hydrocarbon metabolites and alpha-2-microglobulin, an enzyme not produced in substantial amounts in female rats, mice and other species, including humans. The resulting nephrotoxicity and subsequent carcinogenesis in male rats were therefore not considered in deriving LOAEC/LOAEL values. Only a limited number of studies of short-term and subchronic duration were identified for site-restricted LBPNS. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
	Theo Forch Cu-Copper Weld Primer 400 ml & NAPHTHA PETROLEUM, LIGHT, HYDROTREATED.

NAPHTHA PETROLEUM, LIGHT, HYDROTREATED. & NAPHTHA PETROLEUM, HEAVY, HYDROTREATED	Animal studies indicate that normal, branched and cyclic paraffins are absorbed from the gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent than iso- or cyclo-paraffins. The major classes of hydrocarbons are well absorbed into the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with fats in the diet. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the gut lymph, but most hydrocarbons partly separate from fats and undergo metabolism in the gut cell. The gut cell may play a major role in determining the proportion of hydrocarbon that becomes available to be deposited unchanged in peripheral tissues such as in the body fat stores or the liver. For petroleum: This product contains benzene, which can cause acute myeloid leukaemia, and n-hexane, which can be metabolized to compounds which are toxic to the nervous system. This product contains toluene, and animal studies suggest high concentrations of toluene lead to hearing loss. This product contains ethyl benzene and naphthalene, from which animal testing shows evidence of tumour formation. Cancer-causing potential: Animal testing shows inhaling petroleum causes tumours of the liver and kidney; these are however not considered to be relevant in humans. Mutation-causing potential: Most studies involving gasoline have returned negative results regarding the potential to cause mutations, including all recent studies in living human subjects (such as in petrol service station attendants). Reproductive toxicity: Animal studies show that high concentrations of toluene (>0.1%) can cause developmental effects such as lower birth weight and developmental toxicity to the nervous system of the foetus. Other studies show no adverse effects on the foetus.
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Acute Toxicity	✘	Carcinogenicity	✘
Skin Irritation/Corrosion	✘	Reproductivity	✔
Serious Eye Damage/Irritation	✘	STOT - Single Exposure	✔
Respiratory or Skin sensitisation	✘	STOT - Repeated Exposure	✔
Mutagenicity	✘	Aspiration Hazard	✘

**Legend:** ✘ – Data either not available or does not fill the criteria for classification  
✔ – Data available to make classification



Theo Forch Cu-Copper Weld Primer 400 ml

**SECTION 12 ECOLOGICAL INFORMATION**

**Toxicity**

Theo Forch Cu-Copper Weld Primer 400 ml	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
naphtha petroleum, light, hydrotreated.	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	4.1mg/L	2
	EC50	48	Crustacea	3mg/L	2
	EC50	72	Algae or other aquatic plants	>1-mg/L	2
naphtha petroleum, heavy, hydrotreated	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	4.1mg/L	2
	EC50	48	Crustacea	4.5mg/L	2
	EC50	72	Algae or other aquatic plants	>1-mg/L	2
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

**DO NOT discharge into sewer or waterways.**

**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

**Bioaccumulative potential**

Ingredient	Bioaccumulation
	No Data available for all ingredients

**Mobility in soil**

Ingredient	Mobility
	No Data available for all ingredients


**SECTION 13 DISPOSAL CONSIDERATIONS**

**Waste treatment methods**

<b>Product / Packaging disposal</b>	<ul style="list-style-type: none"> <li>▶ Consult State Land Waste Management Authority for disposal.</li> <li>▶ Discharge contents of damaged aerosol cans at an approved site.</li> <li>▶ Allow small quantities to evaporate.</li> <li>▶ <b>DO NOT incinerate or puncture aerosol cans.</b></li> <li>▶ Bury residues and emptied aerosol cans at an approved site.</li> </ul>
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**SECTION 14 TRANSPORT INFORMATION**

**Labels Required**

	
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<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

**Land transport (ADG)**

<b>UN number</b>	1950
<b>UN proper shipping name</b>	AEROSOLS
<b>Transport hazard class(es)</b>	Class : 2.1 Subrisk : Not Applicable
<b>Packing group</b>	Not Applicable
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : 63 190 277 327 344 381 Limited quantity : 1000ml

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	1950
<b>UN proper shipping name</b>	Aerosols, flammable
<b>Transport hazard class(es)</b>	ICAO/IATA Class : 2.1 ICAO / IATA Subrisk : Not Applicable ERG Code : 10L
<b>Packing group</b>	Not Applicable
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	Special provisions : A145 A167 A802 Cargo Only Packing Instructions : 203 Cargo Only Maximum Qty / Pack : 150 kg Passenger and Cargo Packing Instructions : 203 Passenger and Cargo Maximum Qty / Pack : 75 kg Passenger and Cargo Limited Quantity Packing Instructions : Y203 Passenger and Cargo Limited Maximum Qty / Pack : 30 kg G

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	1950
<b>UN proper shipping name</b>	AEROSOLS
<b>Transport hazard class(es)</b>	IMDG Class : 2.1 IMDG Subrisk : Not Applicable
<b>Packing group</b>	Not Applicable
<b>Environmental hazard</b>	Not Applicable
<b>Special precautions for user</b>	EMS Number : F-D , S-U Special provisions : 63 190 277 327 344 381 959 Limited Quantities : 1000 ml

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**SECTION 15 REGULATORY INFORMATION****Safety, health and environmental regulations / legislation specific for the substance or mixture**

**NAPHTHA PETROLEUM, LIGHT, HYDROTREATED.(64742-49-0.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List  
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5  
 IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO  
 International Air Transport Association (IATA) Dangerous Goods Regulations  
 International Maritime Dangerous Goods Requirements (IMDG Code)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

**NAPHTHA PETROLEUM, HEAVY, HYDROTREATED(64742-48-9.) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Dangerous Goods Code (ADG Code) - Dangerous Goods List  
 Australia Dangerous Goods Code (ADG Code) - List of Emergency Action Codes  
 Australia Exposure Standards  
 Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals  
 Australia Inventory of Chemical Substances (AICS)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Appendix E (Part 2)  
 Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

IMO Provisional Categorization of Liquid Substances - List 2: Pollutant only mixtures containing at least 99% by weight of components already assessed by IMO  
 International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs  
 International Air Transport Association (IATA) Dangerous Goods Regulations  
 International FOSFA List of Banned Immediate Previous Cargoes  
 International Maritime Dangerous Goods Requirements (IMDG Code)  
 United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

**National Inventory Status**

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (naphtha petroleum, heavy, hydrotreated; naphtha petroleum, light, hydrotreated.)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (naphtha petroleum, heavy, hydrotreated; naphtha petroleum, light, hydrotreated.)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Thailand - TECI	No (naphtha petroleum, light, hydrotreated.)
<b>Legend:</b>	<i>Yes = All CAS declared ingredients are on the inventory        No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)</i>

**SECTION 16 OTHER INFORMATION**

<b>Revision Date</b>	15/05/2019
<b>Initial Date</b>	20/04/2010

**SDS Version Summary**

Version	Issue Date	Sections Updated
3.1.1.1	15/05/2019	Ingredients, Physical Properties

**Other information**

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

### Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index

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